

1 week from every supplier that we buy from.

2 MS. SMITH-DEWAAL: We have heard earlier today
3 that some people test as frequently in grinding operations
4 once every 15 minutes. Do you have some people who you
5 supply to that require that level of testing?

6 DR. HOLLINGSWORTH: That I supply to? Do you mean
7 do I have customers who require me to test every 15 minutes?
8 I think I will have to answer that with that is a matter of
9 the individual company specifications, and if that
10 individual company does not choose to give that information
11 out, I would prefer not to, as to how often they test.

12 MR. BILLY: Other questions? Yes, Heather.

13 MS. KLINKHAMER: Heather Klinkhamer with Safe
14 Tables Our Priority. I have actually several questions. I
15 wanted to start with Dean Danialson. When you made your
16 presentation, you said that you were speaking on behalf of
17 an industry coalition. Could you tell us who are the
18 members making up this coalition?

19 MR. DANIALSON: Excuse me. Dean Danialson. I'll
20 just kind of wheel through a list of the ones that I can
21 recall that have been involved, and I am going to miss a
22 few. But, Kim -- maybe I'll defer that to the AMI because
23 they have been somewhat spearheading the effort, and she can
24 probably reel off the names and associations more completely
25 than me.

1 MS. RICE: The majority of the work was done by a
2 task --

3 MR. BILLY: Kim, state your name.

4 MS. RICE: Oh, sorry. Kim Rice, AMI. The
5 majority of the work was done by a task force of AMI
6 membership that was not only slaughterers but also grinders,
7 large and small. We brought in or asked for participation
8 from also non-members who had interests in the slaughter and
9 the grinding, and also some of the customers of these
10 members, as well as the retail outlets and other trade
11 associations. So, I mean, it is pretty broad based.

12 MS. KLINKHAMER: Would you be willing to give us a
13 list for the record?

14 MS. RICE: I'll talk to them about it.

15 MR. BILLY: Other questions?

16 MS. DONLEY: Nancy Donley, Safe Tables Our
17 Priority. One question that I have, I guess, of the
18 coalition here is how do you marry, if you will, the idea of
19 testing carcasses as opposed to point four, which I'm sure
20 you all remember, of the eight points that the American Meat
21 Science Association, Mr. Keeton, presented, which states
22 that food borne pathogens will not be detected consistently
23 when they are non-randomly distributed and/or occur at a low
24 incidence. And we know that for a fact with 0157:H7 and its
25 incidence on carcasses.

Heritage Reporting Corporation
(202) 628-4883

1 It seems to me that if we are really interested in
2 finding it, if it is there, we are more likely to find it,
3 if it is there, when it is in a situation where the pathogen
4 would be more evenly distributed. And that, I would
5 suggest, would be in something more as in trimmings.

6 MR. BEILA: Tim Beila, American Food Service
7 Corporation. I want to address that question as best I can
8 because I believe that you may have a little bit of a
9 misconception there. Depending upon how much upgrading is
10 taking place when a carcass is being broken and how much
11 meat is being taken off that goes out as primals and sub-
12 primals will vary from plant to plant and from the type of
13 animal that is actually being slaughtered, fat cattle and
14 cows.

15 If you look at combo then sampling and testing,
16 less than 7 percent of the surface material on a carcass
17 actually ends up in a combo bin, and it doesn't seem like
18 the appropriate place to go looking for it. Its numbers
19 have been extrapolated between one and 7 million and one in
20 20 million opportunity to detect, depending upon the type of
21 methodology for collecting the sample in combo bins. And
22 that was based on trimming, coring, purge sampling. And
23 there has been a lot of research done that says that purge
24 is not a good method for collecting a sample.

25 So going to the carcass and exposing or sampling a

1 very large portion of the surface relative to the carcass
2 and testing for 0157 may hold promise for a statistically
3 valid method of detecting and reducing the risks associated
4 with the organism versus combo bin sampling and testing.
5 What we are asking for is the opportunity to be able to
6 continue with the raw material sampling and testing programs
7 that exist today in combo bins until the research and
8 analysis of that research can be carried out on carcass
9 sampling and testing.

10 But again, the surface of the carcass is where the
11 contamination is occurring. Going to the surface of the
12 carcass may in fact give you a better statistical
13 representation or ability to detect the organism.

14 MS. DONLEY: Nancy Donley, STOP. So are you
15 positioning this then as a kind of a let's hold back thing,
16 wait and see, because what we would like to do is conduct
17 this study, and if this study shows that carcass testing is
18 the way to go, and that we can get a good idea of just what
19 kind of loads carcasses are carrying, what frequency they
20 occur, that this then after -- that this study would be
21 conducted prior to any change in directive 10010.1. What is
22 the time frame or time -- the progression, I guess?

23 MR. ALLEN: I'd like to address that, Nancy. Dell
24 Allen. I think it is imperative that the directive be
25 changed, and maybe it happens after the carcass testing, I

1 don't know, or after this pilot test. I don't like -- I get
2 nervous when people talk about a research project. We work
3 in a commercial facility, and commercial facilities are not
4 designed for research projects.

5 I think we can get some numbers of what is going
6 on. I am not going to -- I don't think I want to
7 characterize it as a research project. Research projects to
8 me are much more intensive in their nature, and should
9 probably more properly be carried out in a research facility
10 than in our commercial labs.

11 But getting back to the directive, to me, if we
12 have got -- I talked about the carrot and the stick. The
13 industry, I think, needs the carrot to be able to move
14 forward in this whole thing before they are going to be real
15 willing and -- it is very critical that we have that carrot
16 to take that next step.

17 MS. DONLEY: What is the carrot for the public?

18 MR. ALLEN: I think the carrot for the public is
19 an immediate increase in the number of tests that are going
20 to be conducted for 0157:H7.

21 MS. DONLEY: But I guess what I am not comfortable
22 with is knowing that conducting the -- I think your number
23 was 94,000 tests will be conducted -- that we don't have any
24 sort of data that supports that that will indeed be
25 effective in culling out 0157 at a significant rate from

1 getting into the system. We have no data showing the
2 prevalence of carcass contamination with 0157 to begin with.
3 I think that is the problem. And so if we knew that -- I
4 don't know if 1 in 300 is a good number, if it is a bad
5 number, if it is an indifferent number. I don't know if we
6 need to be testing 1 in 50, 1 in 500. We don't know.

7 MR. ALLEN: Nor do we. And I think that is why we
8 need to take this step. I mean, that is really where the
9 industry is. I think one of the things that needs to be put
10 in context that we failed to do in our presentation, because
11 most people don't understand the complexity of testing for
12 this organism -- and I'm talking about just the time, the
13 manpower required to do it.

14 First of all, at least in our slaughter
15 facilities, at least to this point -- and I'm probably
16 getting ready to change it. But we have had a rule that we
17 will not do pathogen testing in any plant that we work --
18 you know, any in-plant laboratory. I think the reason is
19 obvious, you know. You don't want to fool around with
20 pathogens in a production facility where you might even have
21 the remote chance of getting them out of control.

22 So when we test for a product -- for this
23 organism, we send that test out. It goes out by air
24 express, Federal Express, one of the courier systems, to an
25 outside laboratory, a third party laboratory. But when you

1 operate in Friona, Texas, folks, and other places like that,
2 air service is not the greatest, you know. And so when we
3 are operating two shifts, the samples that we collect after
4 about anywhere from noon to 3 o'clock in the afternoon sit
5 until the next day before they get air freighted. And then
6 if you really want to get it complex, do it on a Friday
7 night, when they don't ship on Saturday. Then you have a
8 got a Friday evening kill that you tie up then until Monday
9 before you can actually get the sample out, okay?

10 One day of getting the sample to the lab, at best,
11 under the best conditions. After they have gotten the
12 sample, it takes them one day basically to prep it and get
13 back your first results, which are either a negative, which
14 is what you want, or a presumptive positive. If it is a
15 presumptive positive, then typically it is at least two
16 additional days before you get the final results back. And
17 so you are sitting there -- and again, if you think of the
18 Friday evening kill where we didn't get the sample out until
19 the following Monday. If it is a worst case scenario, we get
20 results back; it is almost the next Friday. We have held
21 that product for one week.

22 We literally don't have the capacity to hold
23 product and test it. If we had moved to an in-plant lab --
24 I have already addressed this with my laboratory people, for
25 a plant laboratory. And it won't be in-plant, it will be

Heritage Reporting Corporation
(202) 628-4888

1 off-site, but near the plant, where we are doing the testing
2 on our own. First of all, it is going to take qualified
3 people. You don't do this with Joe Blow off the street,
4 pardoning my expression. But it has to be somebody that is
5 fairly, highly trained.

6 Secondly then, under the best scenario, to go
7 through the pre-enrichment phase of that test, my lab people
8 tell me it takes one person to do 12 of those pre-
9 enrichments, 12 tests, 8 hours to get it done, the pre-
10 enrichment part. So if you are talking about a lot of
11 tests, there is just no way we have the physical capability
12 of doing it at this time.

13 Now I would say that there are a lot of dollars
14 being addressed -- and I defer this to Randy and Jim Marsden
15 over here and some of the people that know. There are a lot
16 of people working intently on getting a very rapid testing
17 method for this organism. I'm convinced it will happen. If
18 and when it happens, I think we will be very willing to step
19 to the plate and do more testing. But the limitations are
20 what we are talking about right now that keep us from that.
21 And it just will physically cannot handle much more.

22 MR. BILLY: Do you want to continue, Nancy?
23 Heather?

24 MS. KLINKHAMER: Heather Klinkhamer with STOP. I
25 wanted to follow up. I had a question for Warren at Con

1 Agra. In your slides, you mentioned some multiple plants
2 have been tested. Is that the six out of the eight Con Agra
3 plants?

4 MR. MIRTSCHING: We tested all eight facilities.

5 MS. KLINKHAMER: Okay. And the testing went from
6 September to December of 1998?

7 MR. MIRTSCHING: That is correct.

8 MS. KLINKHAMER: Okay. And will there be a peer
9 reviewed study published based on this information?

10 MR. MIRTSCHING: That will come through the CSU
11 and NCBA.

12 MS. KLINKHAMER: Do you know if they have
13 submitted their data to a publication?

14 MR. MIRTSCHING: No, I do not.

15 MR. BILLY: Caroline.

16 MS. SMITH-DEWAAL: Caroline Smith-Dewaal, Center
17 for Science in the Public Interest. Tom Beila just said
18 that the way we are going to get greater statistical
19 certainty here is by carcass sampling using a large
20 proportion of the carcass. How big is the sampling -- how
21 much of the carcass are you proposing to sample in what you
22 proposed today?

23 DR. HOLLINGSWORTH: What we are proposing, at
24 least until we can do additional tests that might show us
25 additional ways that we can find it, is essentially the same

1 way that we currently are testing for generic E. coli on the
2 carcass, which includes at the knife point. And Dell is
3 going to put it up there. On his presentation, his last
4 slide showed those points, if he can find the switch. There
5 we go.

6 The places where we have traditionally been most
7 successful in finding it, which is along the midline, where
8 the carcass is opened -- where the hide is opened, excuse
9 me, and on the back of the round of the animal, which is
10 between the two hind legs, and then down on the bottom,
11 where the throat is, if you will, those are the places that
12 we would say that initially should be tested. We have plans
13 as well, if this pilot program is approved, to do additional
14 testing to determine if there are better places to find it.

15 MS. SMITH-DEWAAL: Okay. So what you are
16 proposing initially is that you would sample it the same
17 sampling frequency as we now have the generic E. coli
18 sampling occurring and the same sites?

19 DR. HOLLINGSWORTH: The same sites. However,
20 right now, the one site -- the generic E. coli is done on
21 one side of the carcass. And we're saying that you will
22 take the other side to do the E. coli 0157:H7 test. If a
23 plant chooses to go with a wholly different carcass, they
24 may also do that. But what we are proposing is since you
25 are already isolating the generic E. coli carcass, that the

1 other half that is not being tested today would be tested
2 for E. coli 0157:H7.

3 MS. SMITH-DEWAAL: And exactly what questions will
4 the pilot test resolve for us? I mean, because I can see --
5 I have a lot of questions about -- as Nancy said, the 1 in
6 300, whether that is enough, whether we are testing enough
7 of the carcass, is that what Tom meant by a huge proportion
8 of the carcass. I could see it being bigger than what you
9 are proposing. How many of these questions that are being
10 raised at this meeting is the pilot test going to resolve?

11 DR. HOLLINGSWORTH: It is our plan to try to
12 address all of those questions. Some of those questions we
13 have for ourselves, and some of them we don't. The first
14 question that we want to ask and get an answer to is what is
15 the prevalence of the organism coming into the back door.
16 So we are going to do some live animal tests so that we know
17 across a number of different slaughter plants, not just done
18 at one slaughter plant, what is the prevalence coming in.
19 Then we are going to test at the various hurdles, much like
20 what the study that Warren presented to you was done, what
21 is the reduction after those various points in the process.

22 Have we been successful when we removed the hide
23 at not carrying the organism from the hide onto the carcass?
24 Have we been successful after a pre-evisceration wash in
25 reducing it further, et cetera, et cetera. That is one

1 test, one pilot test that we would like to do to verify
2 that, number one, if it is there we can find it, or that the
3 intervention systems are eliminating it.

4 MS. SMITH-DEWAAL: And you are saying you would
5 test for 0157:H7?

6 DR. HOLLINGSWORTH: Yes. That is correct. The
7 second test would be done in a research environment where we
8 would look at other potential methods for swabbing to verify
9 that we can get the organism off the carcass by -- that our
10 swabbing methods are effective. If the organism is there,
11 are our swabbing methods effective?

12 MS. SMITH-DEWAAL: And so out of the pilot test,
13 you may come back to the department with additional
14 recommendations for how sampling should occur, the frequency
15 of sampling, the sites for sampling, what tests should be
16 utilized. Is that accurate, that you would come back to the
17 department with information on how to best do the -- how to
18 best they require you to do the test?

19 MR. ALLEN: I think the key point here, Caroline,
20 that hasn't been made maybe -- and it is a good point you
21 are making. Our intent, if we go this pilot test period,
22 all of that data will go to the department. They will have
23 all of that data.

24 DR. HOLLINGSWORTH: So to answer your question is
25 yes, it is our intent that if there is something that we

1 find out in this that is different than what we think we
2 know today, we would come back with that information.

3 MS. SMITH-DEWAAL: But Dell just made a very
4 important point.

5 DR. HOLLINGSWORTH: Yes.

6 MS. SMITH-DEWAAL: So all the data, good or bad --

7 DR. HOLLINGSWORTH: Yes.

8 MS. SMITH-DEWAAL: -- that suggests a change,
9 doesn't suggest a change. Everything will go back to the
10 department with respect to the pilot.

11 DR. HOLLINGSWORTH: Yes, absolutely. And the key
12 point here is that this group is interested in reducing
13 and/or eliminating this organism to provide a safer food
14 supply to the public.

15 MS. SMITH-DEWAAL: And then my final question. In
16 terms of what you are proposing the department do in terms
17 of modifying their regulation, do you see this as a
18 preliminary step prior to the data coming back from the
19 pilot test?

20 DR. HOLLINGSWORTH: We believe there are a couple
21 of ways that they can approach this. They can hold in
22 abeyance the clarification as they publicized on January 19
23 for an additional 180 days for us to do the test. They can
24 make the changes that we recommend with the clarification
25 that they may change them again after this 180 day test

1 period. Either/or is fine with us.

2 MS. SMITH-DEWAAL: And the two biggest changes
3 are, just to really nail this down, are to -- that companies
4 that do intervention, that companies that will be exempt
5 from -- what? -- retail testing, from testing in the plants
6 -- I mean, what is the -- just clarify for everybody the
7 current practice and what will be -- who is going to be
8 exempt.

9 DR. HOLLINGSWORTH: Okay. First off, we are not
10 suggesting that anybody is exempt. Secondly, what we are
11 asking for or proposing is that these intervention steps and
12 carcass swabbing methodology for reduced sampling is carried
13 through to all levels in the food chain, that it allows you
14 to be eligible for reduced testing if you follow these
15 procedures. If there is a reason to believe that there has
16 been an epidemiological problem, someone has contacted EC-H7
17 and there is a problem, all bets are off. We are not saying
18 that that is going to change.

19 In the event that someone gets sick and any of our
20 products are implicated, then we understand that we still
21 have to protect the public, and that we are willing to
22 accept that. What we are asking for is that as long as we
23 are trying to make this happen, we are trying to reduce the
24 organism, we are trying to eliminate the organism, to allow
25 us the opportunity to get this information without putting

1 us in a penalty box. And the reason that the directive
2 hasn't been utilized any more strongly than it has to date
3 is the six month penalty, essentially, that you have to have
4 six months of negative data.

5 And we are saying that if we find positive, that
6 stuff is removed from the chain, from the supply chain. Any
7 positive is removed from the supply chain. And therefore,
8 the requirement for six months of negative data should go
9 away. That is in my mind the biggest change we are asking
10 for.

11 MS. SMITH-DEWAAL: So you are saying that once a
12 plant implements carcass sampling together with these
13 intervention techniques, at that point, they should
14 immediately be exempt from random E. coli 0157:H7 testing by
15 the U.S. government.

16 DR. HOLLINGSWORTH: We are saying that they should
17 be eligible for reduced testing. We are not saying that
18 they are exempt. The agency has never given anybody an
19 exemption from testing for E. coli 0157:H7.

20 MS. SMITH-DEWAAL: Maybe my questions actually
21 goes to Mr. Billy. There is a lot of confusion about what
22 the exemption is, where it is applied. I mean, my
23 understanding is that once a company implements this
24 directive, that they won't be tested, either in the plant,
25 or I believe at retail for 0157:H7, as part of your 5,000

1 sample random sampling surveillance program. But if there
2 is clarification there, please.

3 MS. STOLFA: Hi. This is Pat Stolf, FSIS. The
4 directive, as it is now in place, applies to ground product
5 testing, some of which occurs in retail locations, and some
6 of which occurs in official establishment locations. It
7 does not apply to carcass testing at the present time. And
8 I think that -- and my understanding is the same, that it
9 does not qualify one for an absolute exemption. It does
10 qualify -- if one of the three criteria are met, what the
11 establishment has is the possibility of reduced testing
12 because the inspector, via the directive, is given
13 instructions that he may choose not to take a sample when he
14 receives the form that generally instructs him to take a
15 sample.

16 And what was your other question?

17 MS. SMITH-DEWAAL: Well, I'm wondering, the
18 application of that ground beef testing requirement then to
19 a plant that does, as they proposed -- that has multiple
20 interventions and does carcass swabbing, what would be the
21 impact on whether they would get tested?

22 MS. STOLFA: Well, it depends on whether or not
23 the grinder, which is subjected, you know, potentially
24 subjected to the testing, has documented a system that meets
25 one of the three criteria.

1 MR. BILLY: Remember that the -- as I recall the
2 presentation, it talked about records that would associate
3 the raw material with one or more of the plants that are
4 part of this kind of approach and, you know, that if they
5 used other material from plants that weren't part of this,
6 then that would be a different situation. So I think we
7 need to see the whole proposal. But it sounds like it is
8 designed to provide a continuity from the slaughter plants
9 on through to the marketplace, is what I heard. I don't
10 know if you want to amplify on that some more to help people
11 understand.

12 MS. SMITH-DEWAAL: I just want to be clear. So
13 this directive just has the promise that they may get
14 reduced testing, if they do more sampling. And all you want
15 is a promise that maybe they will reduce their testing. You
16 are not going to be exempt from testing. Is that accurate?

17 DR. HOLLINGSWORTH: Well, I think certainly if we
18 were going to be guaranteed we weren't going to be asked for
19 testing, we would say yes.

20 (Laughter)

21 DR. HOLLINGSWORTH: But that's all we are asking
22 for. All we are asking for is essentially the status quo,
23 but we would like to pass it on through the market chain.

24 MR. ALLEN: Just a clarification, Caroline. Dell
25 Allen. We now are eligible for reduced testing. Our

Heritage Reporting Corporation
(202) 623-4883

1 inspectors still get requests to pull samples. When they
2 get those, they come to us, or we go to them, usually. We
3 don't wait on them to come to us. And basically, we have to
4 share with them our records on the testing that we do, plus
5 -- they still have, even after that, they still have the
6 option -- in fact, we have had them take it anyway, whether
7 they shared the records or not.

8 So it is not -- I sincerely wish it were an
9 exemption. But I have never gotten that word out of the
10 department.

11 MR. WOOD: Richard Wood, Food Animal Concerns
12 Trust. By the way, the greater hope that the comments that
13 you made this morning on paper will be made available to us
14 -- I stopped taking notes about five minutes in, and it
15 sounds like an important proposal for us all to look at and
16 think about.

17 In the proposal, with an increased carcass
18 testing, I was hearing, I think, that the supplier end of
19 things was minimized. And at the other hand, I thought I
20 was hearing that if the prevalence of E. coli or E. coli
21 0157:H7 or other pathogens were found, that may raise some
22 red flags. In your proposal, is there any part of that
23 proposal that deals with steps that you might take with your
24 suppliers, particularly producers, to the slaughterhouses,
25 and what might those steps be?

Heritage Reporting Corporation
(202) 628-4888

1 MR. ALLEN: Excuse me. All right. We have
2 definitely discussed what we would consider doing. Yes, our
3 decision is it is not totally appropriate for us to make
4 that decision. Then again, I think part of it again depends
5 on what is found out in this pilot test, you know, as to how
6 that works out. We definitely have some of our own ideas on
7 what should happen.

8 Basically, our concept is that we ought to address
9 the E. coli 0157:H7 as best as we can on a process control
10 model, which is where HACCP is, more so than just a flat,
11 totally negative all the time type of approach. Because
12 again, the negative all the time, believe it or not, is a
13 deterrent to anybody wanting to even get in the box in the
14 first place and start looking for it. It is a visible
15 deterrent. I know that may be difficult for some people to
16 comprehend, but it is there.

17 MR. BILLY: That was Dell Allen from Excel.

18 MR. DANIALSON: Along those lines -- Dean
19 Danialson, IBP. If the positive event occurs in a carcass
20 testing program, there are several events that any
21 responsible organization would take in the spirit and
22 application of HACCP, and that involves going back and of
23 course taking care of the product that is affected, and this
24 would be the carcass. You would go back and review your
25 process, investigate your process, measure/check the CCPs

Heritage Reporting Corporation
(202) 628-4888

1 that are in your process and the control points in your
2 process.

3 You go through that activity all the way through.
4 It becomes an investigative process. At the carcass level,
5 we have then the opportunity to look further back into the
6 supply chain in the surveillance mode to see and understand
7 better location effects, seasonal effects, and those types
8 of activities. It gives us the opportunity to get a much
9 broader amount of information when and if any event occurs.

10 Now obviously the thermal processes and all of the
11 multiple hurdles, no one in this room would say they are
12 100 percent. But obviously, the science, the support, and
13 the development that has gone in the last few years puts
14 those systems in a much -- gives us a much greater
15 confidence that we're addressing and enhancing food safety.
16 And we wouldn't be going forward with this type of approach
17 if we didn't think that there was significant effect that
18 these systems are going to offer us in terms of reducing the
19 incidence of the 0157:H7.

20 But when the positive occurs, in the HACCP
21 concept, you go back and review all of your systems and
22 processes. You couple it with other known information like
23 the associated coli species information, is there a gross
24 contamination situation, is it a spot random incident. This
25 is information that we will learn as we go along, but we

Heritage Reporting Corporation
(202) 628-4888

1 want the opportunity to learn it as we go along.

2 MR. BILLY: Nancy.

3 MS. DONLEY: Nancy Donley, Safe Tables Our
4 Priority. I would just like to say that the idea of a
5 scientifically proven, statistically proven carcass sampling
6 regime would be very welcome. I think it would lead to
7 something that I think it could be very beneficial by
8 weeding out at that earliest point carcasses that are
9 contaminated with 0157. It makes great sense, as long as we
10 know that -- I just don't think we're there yet, and that
11 unless there has been a lot more that has gone on in this
12 coalition meeting that I don't know about, the design of the
13 program itself.

14 But we support the idea of carcass testing.
15 Perhaps it has to be included as a part of where you have
16 multiple hurdle interventions. Maybe we need a multiple
17 testing -- I know that is going to go over real well in this
18 room -- a multiple testing regime as well -- I'm just going
19 to throw that out -- until we know that, hey, we can
20 effectively address it at the carcass level. If we can, I
21 think that is great.

22 I think what would be very helpful to me is, Ann,
23 you had a slide, and there were a couple of slides that you
24 showed us. I just am a very slow writer. If you could put
25 it back up on your overhead. And it was the one where you

1 said you wanted to alter the third option to -- and you
2 had --

3 (Pause)

4 MS. DONLEY: And what did you mean by alter the
5 six month requirement?

6 DR. HOLLINGSWORTH: Alter the six month
7 requirement for eligibility. Is that your question?

8 MS. DONLEY: Mm-hmm. Eliminate it.

9 DR. HOLLINGSWORTH: Our preferred word would be
10 eliminate, simply because we believe that the six months
11 negatives discourages you from trying to find the positives
12 and remove them.

13 MR. BILLY: Carol.

14 MS. DONLEY: Thank you very much.

15 MS. TUCKER-FOREMAN: Carol Tucker-Foreman with the
16 Safe Food Coalition. Would you, Ann and Dell and others if
17 you want to address it, give us some specifics of why this
18 discourages people from doing the testing. Talk to us about
19 the specifics of that problem.

20 DR. HOLLINGSWORTH: A six months negative result
21 means that if you are successful in finding it, even though
22 you eliminate it from the system, you still have another six
23 months before you can go into the reduced sampling program.
24 It is very difficult, particularly if you are doing it at
25 the carcass level, to guarantee -- if you are doing it at

Heritage Reporting Corporation
(202) 628-4888

1 any kind of reasonable level of testing. If you are testing
2 one carcass a week, and you do that for six months, and you
3 have all negatives, then chances are you would be able to
4 meet it. But is that reasonable? I don't think so.

5 So our thought process is let's increase the
6 sampling, which is what we are proposing to do, to a minimum
7 of 1 in 300 carcasses slaughtered, and eliminate the six
8 month requirement so that if we find it, all we are doing is
9 removing it. We are removing it from the system. We are
10 doing the investigation to find out why it was a positive,
11 going back to the farm to determine what the origin was, and
12 then we will continue forward.

13 And if we have another event during a specified
14 time period, then we will put in a very rigorous corrective
15 action plan.

16 MS. MUCKLOW: Can I interrupt just a minute, Dean,
17 before you go? Is it permissible to ask you all why it is
18 you incorporated the six months?

19 MR. DANIALSON: Mm-hmm.

20 MS. MUCKLOW: That being the answer, then I would
21 ask the question.

22 MR. DANIALSON: Thank you. Dean Danialson. In
23 terms of specifics, I want to expound on that just a little
24 bit. As we understand 10010, it was basically, from my
25 understanding, developed to offer industry an incentive to

1 pursue these enhancements. And 90 percent of it is right
2 there. I mean, it truly can offer the incentive. However,
3 you know, the six month aspect -- the whole formation of the
4 infrastructure in the industry associated with developing
5 into 10010 will result in downstream customers, grinders,
6 perhaps maybe retailers, developing their associated
7 programs and business relationships tied into this -- I'll
8 use the word -- I won't use the word -- tied into meeting
9 that 10010, any one of the three.

10 So in a business that has established these
11 customer relationships, all of a sudden now gets a random
12 positive event in a testing program. The entire business
13 relationship of that facility is disrupted for six months.
14 If you have established that infrastructure with the
15 downstream customers that are relying on that compliance,
16 all of a sudden you don't have anything -- anywhere to go
17 with the cart for six months based on most likely a random,
18 sporadic event that does not necessarily, at least to our
19 understanding now, signify a process failure.

20 That is kind of the key to me on how that penalty
21 of six months is a detriment to participating in the
22 program.

23 MS. STOLFA: Pat Stolfa, FSIS. I think I can
24 recollect how the six months feature was developed in the
25 directive. Initially, it was designed principally to deal

1 with the fact that if an inspector were to offer a company
2 the opportunity for reduced sampling, we didn't want
3 inspection program personnel to do that on the basis of a
4 company that said, well, I started my program yesterday, and
5 I don't have any positives. So we said you need to have
6 some history in order to demonstrate that the company has
7 been doing this for awhile.

8 I think -- now again, my recollection is not
9 perfect here. But relatively early in the process, as we
10 were putting this in place, we were confronted with an
11 international situation and an effort to try to make this
12 work between companies that had close relationships either
13 within their own corporate structure or -- I think it was
14 mostly within their own corporate structure across the
15 Canadian border.

16 And we wanted -- things got slightly more
17 complicated then because our import program, when -- because
18 remember now we're not testing carcasses. We're testing
19 ground product. And I think the six months got more
20 institutionalized in our effort to make it somewhat similar
21 to other things that we did relative to a finding of non-
22 compliance in imported products throughout the rest of our
23 import testing program. And that is the best of my
24 recollection.

25 And again, it was a ground product testing program

Heritage Reporting Corporation
(202) 628-4888

1 that we were designing, not a carcass testing program.

2 MR. BILLY: Are you finished, Carol?

3 MS. MUCKLOW: I am, thank you. That helps me a
4 lot.

5 DR. WACHSMUTH: I wanted to pick up on something
6 that Nancy said. It is something I was thinking as you were
7 going through the presentations. It would be optimal
8 scientifically if the testing on the carcass, if indeed you
9 could follow this all the way to the end user or the retail,
10 to during the pilot associate that with testing of ground
11 beef, to see -- you know, to determine precisely how one
12 relates to the other since we don't have those data. But
13 instead, it sounds like, from what Dean said, that may not
14 be a part of the plan. I wonder if anyone has comments on
15 that.

16 Would it be possible to do this in association
17 with testing ground product as well? Because I like the
18 idea of the aggressive sampling, and going back as close to
19 the farm as possible is absolutely what we would want to do.
20 But it would give us the assurance that something isn't
21 appearing downstream.

22 MS. MUCKLOW: I think the problem is that carcass
23 gets co-mingled with a lot of other carcasses, and then I
24 don't think that is a possibility, unless I am
25 misunderstanding your question.

Heritage Reporting Corporation
(202) 628-4883

1 DR. WACHSMUTH: I don't know that it would have to
2 be the exact same carcass. But if the flow were to be
3 followed downstream and then testing of ground product
4 associated in some way with this pilot, I think that would
5 be optimal.

6 MS. MUCKLOW: I'm sure if there was a way to do
7 it, the people who have thought the details of the program
8 would try to work that out. But I think the commingling of
9 product may deny that happening. But I'm sure they would be
10 happy to think about that. And again, this is a very strong
11 concept here today. As Dell said, it has taken us five
12 years. We are probably five years too late with it today.
13 But you guys weren't ready for it five years ago either.
14 So, you know, we are all busy trying to put something
15 together that would really be useful and beneficial, and
16 beneficial to everybody.

17 DR. WACHSMUTH: Again, it is fine. And I am
18 pleased. I think the closer you get to the source the
19 better. The only thing that I was suggesting is that if
20 there were a way to associate that, maybe even with current
21 testing -- I know some of the people that you supply are
22 probably testing. I would hate to see that discouraged
23 until the pilot has a chance to evaluate the whole system.

24 MS. MUCKLOW: Tell you are pleased again. We like
25 to --

1 (Laughter)

2 MR. BILLY: Ann.

3 DR. HOLLINGSWORTH: Ann Hollingsworth, Keystone
4 Foods. One point we didn't make probably crystal clear is
5 that during this 180 day pilot test, when the carcass
6 testing will be verified, it is our intent as grinders to
7 continue the testing programs we have of the trims. So I
8 think, Kaye, the answer to your question is yes. But one
9 thing you need to remember is that if we find a positive on
10 a carcass, that carcass is removed from the system.

11 So it will not be a direct test combination. But,
12 yes, it is our intent to until we are positive as grinders
13 that the carcass testing will indeed pick up an out of
14 control system, we will continue to test our trim. And it
15 is our intent that we will do that for the 180 day test
16 period, so there will be some correlation.

17 MS. TUCKER-FOREMAN: It's Carol Tucker-Foreman
18 again. I want to make sure I haven't missed something here.
19 Even though a positive carcass would be removed, we could
20 attach ground beef sampling to your pilot. You could attach
21 it to your pilot project if for no other reason to see that
22 your proposal that carcasses that come through this system
23 get some positive labeling as it has passed a higher
24 standard. So it would seem that Kaye's suggestion that you
25 test the ground beef to show that in fact the carcass

Heritage Reporting Corporation
(202) 628-4888

1 testing does have that impact would be a useful part of the
2 pilot.

3 DR. HOLLINGSWORTH: Yes. It is our intent that
4 that will be done. Those organizations that are doing
5 testing now will not stop the testing that they are
6 currently doing. That is part of the agreement across the
7 coalition.

8 MS. TUCKER-FOREMAN: I wonder if maybe you need to
9 do more of it so it is an integral part of the pilot so that
10 you show that the theory actually does work out at the end
11 of the line.

12 DR. HOLLINGSWORTH: Okay. I think we can arrange
13 that.

14 MS. TUCKER-FOREMAN: I think that would probably
15 be reassuring.

16 DR. HOLLINGSWORTH: I don't think that is a real
17 difficult thing for us to add. The intensified testing that
18 you are talking about in the product you are talking about,
19 I don't think it is a difficult concept to incorporate into
20 the test, the pilot test.

21 MS. TUCKER-FOREMAN: It is or is not?

22 DR. HOLLINGSWORTH: Is not a difficult --

23 MS. TUCKER-FOREMAN: That's what I thought.

24 DR. HOLLINGSWORTH: -- thing to incorporate.

25 MR. BILLY: Heather.

Heritage Reporting Corporation
(202) 623-4888

1 MS. KLINKHAMER: Heather Klinkhamer, Safe Tables
2 Our Priority. I want to assume, but I want to make sure by
3 asking, will you be preparing an outline or a detailed
4 written document about what you are proposing? Will that be
5 going to the docket at USDA by March 22?

6 DR. HOLLINGSWORTH: Absolutely.

7 MS. KLINKHAMER: Would you be willing to share
8 your paper with the public sooner than that so that we can
9 incorporate comments on that into our comments by the --

10 MR. DERFLER: We're working on it. But, yeah, I
11 mean, this is going to be an open bid at some point.

12 MS. RICE: Kim Rice, AMI. I want to make sure I
13 have got what you are asking for. Are you asking for our
14 written comments, or are you asking for the protocol for the
15 pilot? Because those are two different things.

16 MS. KLINKHAMER: What I am asking for is more
17 details about this pilot before the comment period and the
18 protocol.

19 MR. ALLEN: Dell Allen. I would address the
20 protocol part. To get that by the 20th I think is going to
21 be difficult. When our protocols are finally outlined, they
22 will be available to the agency, which makes them available
23 to the public. We're still wrestling with details,
24 particularly like on the live animal and how we are going to
25 sample, what we are going to sample. All of those types of

1 things have not been worked out yet.

2 MR. BILLY: If there was a sense coming out of
3 this meeting that the addition of a week or two of comment
4 time to facilitate providing the public in advance of the
5 protocol and other related information so that they could
6 incorporate their comments into -- include in their comments
7 their reaction to the protocol, I think it sounds from the
8 sense of the discussion here that that would be a good
9 thing.

10 MS. TUCKER-FOREMAN: Yeah. It's Carol again. It
11 seems to me that would avoid us having to write a set of
12 comments on the proposal that might then be altered
13 substantially by the details of your protocol. So maybe we
14 could all get together and get some scheduling here that
15 would make it possible for us not to have to be passing each
16 other and stretch this process out forever. None of us
17 wants to write comments on something that is going to be
18 rendered irrelevant in the next step.

19 MS. MUCKLOW: The flexibility on extending the
20 comment time is deeply appreciated.

21 (Laughter)

22 MR. BILLY: Do you have it in your pocket yet?
23 Caroline.

24 MS. SMITH-DEWAAL: Thank you. Caroline Smith-
25 Dewaal with the Center for Science in the Public Interest.

Heritage Reporting Corporation
(202) 628-4888

1 I have two questions regarding your proposal for altering
2 the third option. One is that you move the phrase
3 validation down -- or validated pathogen reduction steps now
4 into being validated through carcass swabbing for 0157:H7.
5 Don't you mean verified using carcass swabbing for 0157:H7?
6 Shouldn't they already be validated and just the use of them
7 is being verified? So that would be my first question. You
8 don't have to answer it right now, but I'll be interested to
9 see if that would change.

10 The second thing is you have removed the language
11 and prevent the use of boneless beef or carcasses from
12 outside sources. And I wanted to know whether that was
13 intentional or not.

14 MR. DANIALSON: As I interpret it, it is not --
15 that will remain. It was unintentionally not included in
16 there because it is just a status quo activity.

17 DR. HOLLINGSWORTH: It is not something we are
18 changing.

19 MS. SMITH-DEWAAL: Okay. Do you have any comment
20 on the validated versus verified issue?

21 MR. DANIALSON: Semantics.

22 MS. SMITH-DEWAAL: It is not really.

23 MR. DANIALSON: Well, the validation is a -- the
24 pilot in essence is a validation. Ongoing testing becomes a
25 verification.

1 MS. SMITH-DEWAAL: I would recommend you may --
2 having been a lawyer who sat through many meetings on this
3 topic, that you want validated intervention, meaning those
4 interventions proven to control 0157:H7, of which organic
5 acids probably isn't one, and that the carcass swabbing is
6 to verify that those interventions are in fact working.
7 Perhaps I should make my proposal to the department,
8 however.

9 DR. HOLLINGSWORTH: Caroline, this is Ann
10 Hollingsworth from Keystone. I think it was just a -- as I
11 go back and look at the two different languages, the intent
12 was not to change the language that much, and I think we
13 just got the V words mixed up, if you will.

14 MS. SMITH-DEWAAL: Perfect.

15 MR. BILLY: Can I -- and part of it ties into this
16 a little bit, and I'll start with Dell maybe. Dell, you
17 used the word carrot. And it would be useful, I think, for
18 everyone if we sort of reviewed what it is that you view as
19 the carrot. And I'll broaden that out to all of the
20 coalition in terms of what constitutes the carrot here in
21 terms of the proposal and your overall reaction to the
22 policy change and clarification.

23 MR. ALLEN: Dell Allen. I'm glad you opened it up
24 to everybody else because I may not cover the whole thing
25 where I can see it. As I see it in the industry, the

Heritage Reporting Corporation
(202) 628-4888

1 alteration, if you will, of some of the mechanism on the 300
2 negative tests as it particularly relates to carcasses, I
3 think that needs to be couched in some kind of process
4 control model. That, as I have perceived it, and I think as
5 most people have perceived it, notwithstanding what she
6 said, we interpret that as being any test, whether it be --
7 of course, in fact I have talked to some of the people in
8 the agency, and I get both reads on it, where one time it is
9 ground beef, the other time it is any test, and so that is
10 unclear. That is one of the big ones.

11 The other one is the definition of lot size and
12 how we handle lots as it relates to trim positives so that
13 that does not discourage the testing as far as trim is
14 concerned. Those are the two of the biggest ones, I think,
15 and then the other is the extension, if you will, of the
16 reduced sampling incidents. If I'm on the program to the
17 customers that I supply to and/or that purchase product from
18 people who are on that type of a program, to me those are
19 the big three carrots, or parts of that carrot, the top,
20 middle, and bottom thirds of the carrot.

21 If I missed any, please --

22 MR. BILLY: That last item would include the
23 retail -- passed through to retail on the ground beef or --

24 MR. ALLEN: Or sub-primals or in non-intacts or
25 whatever that we deal with.

Heritage Reporting Corporation
(202) 628-4888

1 MR. BILLY: Rosemary.

2 MS. MUCKLOW: I would just like to add something
3 for Caroline, and we can certainly find this if you don't
4 have it, Caroline. I have heard you say several times this
5 morning you are concerned about the use of acid rinses.
6 There is some good research that has been done, and it is
7 published research, that demonstrates that the use of lactic
8 acid rinses following a thermal process magnifies and
9 improves the results of both immeasurably. So we are still
10 learning a lot about this microorganism. If you need that
11 information, we'll dig out the research paper and send it to
12 you. But I would hate anybody to go away thinking we are
13 using the wrong stuff.

14 MR. BILLY: Carol.

15 MS. TUCKER-FOREMAN: This may not be especially
16 appropriate right now, but I don't want to forget it and not
17 get it said. This is Carol Tucker-Foreman with Safe Food
18 Coalition again. The presentations from the industry
19 continue to be couched in terms that suggest that
20 microbiological testing of product and particularly of
21 finished product is not and will never be scientifically
22 valid.

23 I think it is fair to say that those of us on the
24 consumer side do not accept that. To the extent that you
25 can couch your proposals in terminology that do not tend to

Heritage Reporting Corporation
(202) 628-4888

1 foreclose or argue that this is the beginning of an era,
2 then I think it may be easier because we don't have to work
3 through all of that morass and argue with you about it. I
4 would be very reluctant to be in favor of anything that got
5 stated as foreclosing for all time the validity of ground
6 beef testing at retail or any retail testing for other
7 microbiological contamination.

8 I think we are right -- you know, the department
9 -- we are, Dell, five years behind on all sides because the
10 department for so many years insisted it had no authority to
11 even regulate in that period pathogens in raw product. We
12 have gotten past that now. The tests are being developed.
13 I am confident that there will be tests that will come along
14 that don't require pre-enrichment that can be a lot faster
15 and more accurate than they are now. And I don't want to
16 have a precedent that says we foreclose the use of those
17 tests because they are not available now.

18 I thought it was ironic that last night on
19 television, just before this meeting, there was a guy from
20 somewhere out in Colorado saying he had a swab test for
21 ground beef that would show it right that instant, and that
22 some day they could sell it to people like me to use at
23 home. Well, you know, I don't think it was a nighttime soap
24 opera I was watching. I think it was a news report. I know
25 it is not there.

Heritage Reporting Corporation
(202) 628-4888

1 But really, I would urge the government not to get
2 into a situation that anybody could interpret as taking us
3 back to an era that assumes that we can't do this. And I
4 sure don't want anybody to discourage the development of
5 better technology because I think we are really just opening
6 the door to some very exciting technology in this area.

7 MR. ALLEN: Let me clarify -- excuse me, Dell
8 Allen -- clarify for you. We are not asking for that. We
9 are not discouraging it. There will be tests developed that
10 are better, faster than what we do now. And at such time,
11 I'm sure we will use them more. That is just the way, to
12 me, as I have told our people, that is the boat in the
13 future. You have just got to get ready for it.

14 MS. TUCKER-FOREMAN: And that is the incentive
15 that I want us to create at the same time that we deal with
16 immediate problems. I don't want to foreclose that
17 incentive.

18 MR. ALLEN: Just a side comment. I hear from
19 those guys probably about once a month, so --

20 (Laughter)

21 MR. BILLY: Dan.

22 DR. ENGELJOHN: This is Dan Engeljohn with FSIS.
23 I have a question, I think mainly for Ann. With regard to
24 corrective action on the carcass in the protocol that you
25 are coming up with, what is it that you intend to do about

1 the carcass before and after the one that is tested? Are
2 you looking to see if there is a potential for cross-
3 contamination on those carcasses? And then are you
4 intending to do any corrective action with them?

5 DR. HOLLINGSWORTH: If the plant -- this is Ann
6 Hollingsworth responding to Dan's question. If the plant
7 does not have adequate spacing so that there is a potential
8 for cross-contamination, then yes, the two carcasses on
9 either side would need to be addressed. We believe this has
10 to be a plant by plant issue that needs to be looked at in
11 the corrective action program that is put together for every
12 individual plant as they go forward in this potential change
13 to the directive.

14 MR. BILLY: All right. Two more questions, and
15 then we'll break for lunch.

16 MS. SMITH-DEWAAL: Caroline Smith-Dewaal, CSPI.
17 Can I just follow up on that? I would hope if you have got
18 a positive that it would mean your interventions weren't
19 working, and that we would see much more in the form of
20 corrective action than just taking care of carcasses on
21 either side of the positive. I mean, it is a much more
22 significant finding. Cross-contamination might be an issue,
23 but --

24 DR. HOLLINGSWORTH: I was trying to respond to
25 Dan's specific question of the carcasses on either side.

Heritage Reporting Corporation
(202) 628-4888

1 Clearly, the rest of the corrective action program would be
2 that you would go back and verify that your interventions
3 steps were working or not working and why, and then make the
4 appropriate corrective action depending on the answer to
5 that.

6 MS. SMITH-DEWAAL: I mean, I would see it
7 potentially would impact the 299 carcasses prior to the last
8 test.

9 MR. BILLY: Heather.

10 MS. KLINKHAMER: I have a couple of questions.
11 One is a follow-up on something that Dean said. He
12 characterized random E. coli 0157:H7 positives as not
13 necessarily being a process failure. And I wanted to know
14 if that is how FSIS views an 0157:H7 positive, that it is
15 not a HACCP process failure.

16 MS. STOLFA: Pat Stolfa. I'm not sure I
17 understand the question, Heather. Could you just say it one
18 more time?

19 MS. KLINKHAMER: Earlier Dean had said -- and
20 correct me if I'm wrong -- that an 0157:H7 positive should
21 not be considered a process failure. And I wanted to know
22 if that was a view shared by FSIS.

23 MS. STOLFA: I think that Dean was speaking to the
24 issue of the low level and the non-uniform distribution of
25 0157:H7 positives, or 0157:H7 on carcasses and within

1 carcasses that are part of the same herd, et cetera. And I
2 think that therefore -- and, Dean, you know, you can tell me
3 where I have gone wrong here. Therefore, it was not
4 usefully an indicator of whether or not the process was
5 maintained in control as we normally look at things that
6 indicate whether or not the process remains in control. And
7 as far as I understand the scientific data, that that is a
8 fair way to characterize how we must take an 0157:H7
9 positive finding.

10 It is not like generic E. coli findings, which by
11 looking at over some period of time you can get some
12 indication of whether or not your process is in control.
13 And I believe we generally agree with that. That doesn't
14 say we don't think this is a serious problem that needs to
15 be addressed somehow. But it is not a good indicator of the
16 status of the control or non-control status of a process.

17 MS. KLINKHAMER: Thank you.

18 MR. DANIALSON: Just to follow up on that real
19 briefly. Dean Danialson. And along the same lines, there
20 is a coupling effect of an event on a carcass with a generic
21 E. coli that is a good -- generic E. coli that is an
22 indicator of gross contamination if it occurs for a process
23 failure versus the sporadic random, and then in addition the
24 investigative activities and the verifications of CCPs
25 functioning and hygienic practices. It is a whole mixture

1 of events and activities that would couple with a positive
2 finding if it occurred.

3 MR. BILLY: Rosemary, you have the final word
4 before lunch.

5 MS. MUCKLOW: Could I just get Warren Mirtsching
6 to clarify for us so that we go all away -- because a lot of
7 us are not number people, and he keeps talking about six log
8 reductions. In a percentage basis, Warren, what is a six
9 log reduction?

10 MR. MIRTSCHING: A six log reduction represents
11 99.999 percent competence factor in risk minimization. Six
12 logs equals that. So it is a fairly high competence factor
13 that I think you could take to Las Vegas with you.

14 MS. MUCKLOW: Thank you.

15 MR. BILLY: We have nine more presenters, so I
16 would like you back here promptly at 1:30.

17 (Whereupon, at 12:25 p.m., a luncheon recess was
18 taken.)

1 remains intact and that a positive sample represents only
2 the lot tested and not the entire production day. Further
3 isolation and disposition requirements of positive lots
4 should not change.

5 It should be recognized that great strides in the
6 control of 0157 have already been made and extensive
7 research is underway which will undoubtedly provide
8 additional direction. The three initiatives just discussed
9 have great merit and will provide further enhancement of the
10 ability to control 0157. Jack-in-the-Box and Dave Theeno
11 implore the agency to be supportive of these efforts and to
12 table further regulatory controls until we can all gather
13 the data from these three programs.

14 As the company that has the most experience in
15 data regarding 0157 testing and control, Jack-in-the-Box
16 believes that a much improved control system is closer today
17 than it has ever been. This problem can and will be solved
18 by all of us, including the regulatory and consumer advocacy
19 communities working together to achieve one common goal, the
20 elimination of the threat of 0157 from our food supply.

21 Thank you very much.

22 MR. BILLY: Thank you. The next person on my list
23 is Marty Holmes.

24 MR. HOLMES: Marty Holmes, North American Meat
25 Processors. I would like to change gears here a little bit

Heritage Reporting Corporation
(202) 628-4888

1 and talk about the part of the clarification policy that
2 addressed mechanically tenderized product. To this point,
3 we have mainly focused on trimmings and carcass testing.

4 The North American Meat Processors Association
5 represents over 350 companies that process beef and other
6 types of meat and poultry products. Many of our members and
7 beef processors from other organizations, including the
8 great majority of all retail stores, rely on mechanically
9 tenderizing products to satisfy their customers. The
10 process is used not only on high quality choice and prime
11 grade sub-primal cuts, but it is used to a large degree on
12 select and lower grade products to assure their palatability
13 and tenderness.

14 The process acts like an insurance policy for
15 tenderness and enhances consumer satisfaction, both at the
16 food service and retail levels. We feel for a number of
17 reasons that it is unreasonable to put this entire industry
18 that uses mechanically tenderized product in jeopardy
19 without some undeniable proof that the use of mechanically
20 tenderized products represents a risk to human health.

21 Given the fact that the National Advisory
22 Committee for the Microbiological Criteria for Foods
23 recommended a full risk assessment of these type of products
24 be done prior to any regulatory action being considered, and
25 the fact that no cases of 0157:H7 food borne illness

Heritage Reporting Corporation
(202) 628-4883

1 associated with mechanically tenderized products has ever
2 been documented by CDC or anyone else that we are aware of,
3 and that each carcass is treated with pathogen intervention
4 methods, and further must pass a zero tolerance check before
5 entering commerce, and that the cuts are trimmed further
6 before being tenderized or cut into steaks so that the
7 external surface from the original carcass, even if it had
8 been contaminated in any way, never actually reaches the
9 mechanical tenderizer.

10 In the only data and research conducted to date,
11 which will be presented next, that even suggests a possible
12 contamination with inoculation levels far beyond any levels
13 currently found to be documented in industry, exist --
14 excuse me. Let me rephrase that. The only data and
15 research conducted to date suggests that the possible
16 contamination levels on the inoculated product is far beyond
17 what can be found in industry currently.

18 Consequently, we fail to understand why FSIS is
19 not including a risk assessment of its process critical to
20 the well-being and possibly ultimate survival of an industry
21 in their current 0157:H7 risk assessment study. We feel
22 that USDA must do a full risk assessment regarding non-
23 intact mechanically tenderized products before any
24 regulatory changes are considered since these products play
25 such a vital role in the nation's food supply.

Heritage Reporting Corporation
(202) 628-4888

1 MR. BILLY: Thank you. And I think the next
2 presenters, Jim Marsden and Randy Phebus, are also dealing
3 with the same issue. So why don't we move ahead with their
4 presentation, then we can get comment and questions.

5 DR. MARSDEN: Thank you, Tom. I'm here today with
6 Dr. Randy Phebus from Kansas State University to discuss the
7 results of a recent study that we conducted to address this
8 issue of non-intact steaks. The copy of the slides actually
9 is available out there, if you haven't already picked one
10 up. The title of the study is "E. coli 0157:H7 Risk
11 Assessment for Production and Cooking of Blade Tenderized
12 Beef Steaks."

13 In this study, we intentionally inoculated beef
14 cuts with high levels of E. coli 0157:H7 in order to
15 quantify the effects of mechanical tenderization on the
16 trans-location of bacteria from the surface of those beef
17 cuts into interior muscle. E. coli 0157:H7 was used in
18 order to obtain data specific to the pathogen of concern.
19 The levels of contamination used in this study do not
20 reflect levels that are likely to be present. In actual
21 practice, the source point of contamination for E. coli
22 0157:H7 is at the carcass level, and contamination is
23 prevented or reduced through the application of HACCP,
24 including validated anti-microbial technologies and
25 enforcement of USDA's zero tolerance policy for physical

Heritage Reporting Corporation
(202) 628-4888

1 defects.

2 The potential for contamination is further reduced
3 by the removal of the carcass surface by trimming before
4 mechanical tenderization occurs. Even by applying worse
5 than worst case inoculation levels, our study demonstrated
6 that there is no difference in risk between intact and non-
7 intact steaks over the range of cooking procedures from rare
8 to well-done. Both intact and non-intact steaks are safe
9 for consumers. Any recommendation to address cooking
10 temperature would apply equally to intact and non-intact
11 steaks.

12 And with that, I will introduce Dr. Phebus, who
13 will talk about the procedures for the study.

14 DR. PHEBUS: All right. This is literally data
15 fresh off the grill, as you might say. And I appreciate the
16 opportunity to present it because I think it is very
17 important as we go forward with future risk assessments with
18 this type of product. I think the data will be very
19 beneficial for you. There has been a lot of people involved
20 with this and a lot of industry support in getting the work
21 done, so I think we have all pulled together to bring this
22 to you.

23 We are currently going to present data on blade
24 tenderization process. We have studies that are underway
25 with the restructured type products, and we are also looking

1 at beef and pork issues here. In case you don't know what a
2 blade tenderization unit looks like, that is the blade
3 tenderization unit. And that is the tenderizing head that
4 is associated with it. And actually, there are two heads,
5 and I'll further describe that with some cartoons here.

6 First of all, the system works by taking the sub-
7 primal underneath the heads with a moving stainless steel
8 belt. And that belt moves one and a quarter inch forward
9 and a half inch laterally each cycle. And the result of
10 that is 32 penetrations per square inch. And that is pretty
11 much the standard, I think, in the industry.

12 Our objectives of these studies, first of all,
13 were to quantify and microscopically visualize the magnitude
14 and depth of sub-surface penetration of surface inoculated
15 0157 due to the blade tenderization process of beef top
16 sirloin sub-primals. Then secondly, we wanted to determine
17 and compare the effectiveness of all of the cooking
18 temperatures, rare to well done, on reducing populations
19 that might be carried into the center of the steaks.

20 Starting with the study one, depth of penetration
21 -- I am going to do these pretty quickly -- we uniformly
22 misted the inoculum on the surface of these sub-primals, and
23 we did this at a high inoculum level which was grossly high,
24 ten to the sixth per square centimeter, and then a lower
25 level, ten to the three per square centimeter, and allowed

1 them to attach for 30 minutes.

2 We then passed the sub-primals through the blade
3 tenderization unit. After that, we excised three two inch
4 diameter cores with a sterilized coring device from the
5 bottom up so that we weren't carrying contamination in
6 artificially with our coring method. And basically, each
7 core represented 100 penetrations of the needle.

8 And this would be a representative core. And the
9 arrows you can see represent the way that the blades
10 penetrate, the direction. We took this core and aseptically
11 evaluated the first centimeter, the second centimeter, and
12 then the fourth and the sixth centimeters, and took those
13 sections and cultured them and enumerated the organisms that
14 were carried in. What we found -- and this, I might say,
15 has been six replications done in triplicate. E. coli
16 0157:H7 from the surface was carried into the center, and it
17 was at about a 3 to 4 percent rate, and that was uniform
18 across high and low inoculum conditions.

19 And when we looked at the numbers, these were the
20 numbers we found. I put up the lower inoculum level, which
21 is still worse case in true life, but it is still more
22 representative. If we have 3,000 on the surface, we would
23 carry in about 100 to the geometric center, which would be
24 about this point. Then the subsequent steaks that we cut
25 off of that sub-primal would have the inoculum at the

1 center.

2 Okay. So 3 to 4 percent is what we have in the
3 center. We then went to the cooking studies to see what
4 level of control was needed to take care of that 3 to
5 4 percent. And we looked at again inoculating the surfaces
6 with a five strain mix of E. coli at ten to the six per
7 square centimeter. And then we again tenderized the units.
8 We also looked at non-treated, non-tenderized controls,
9 which are intact steaks.

10 All the sub-primals were uniformly hand sliced,
11 and we looked at three different weights, which in effect
12 was three different thicknesses, those being a half inch,
13 three-quarter inch, and 1.25 inch. And from our surveys,
14 that pretty much represents the industry. The steaks, which
15 were tenderized and non-tenderized, were randomly assigned
16 to one of five target internal cooking temperatures being
17 120 to 170. Actually, we considered 130 rare, 170 well
18 done, and we put in the 120 just to complete our graphs and
19 things. We also evaluated a non-cooked inoculated control
20 to establish our initial levels.

21 We cooked these steaks in an oven, and that oven
22 was at 300 degrees Fahrenheit, and monitored the internal
23 temperature by inserting a thermocouple attached to our data
24 log-in system. This thermocouple was in the geometric
25 center of the steak to monitor. And we monitored the

1 temperature every ten seconds. Immediately after cooking
2 reached the internal target temperature, we brought the
3 steaks off the grill into a plastic bag and immediately went
4 into an ice bath to stop the temperature rise, and we
5 continued to monitor temperature until we cooled to 100
6 degrees Fahrenheit.

7 Then we went and analyzed these steaks to see how
8 much was left of the E. coli populations. And I'll turn it
9 over to Dr. Marsden at this point to discuss the data that
10 we actually found.

11 DR. MARSDEN: This slide shows the log reductions
12 in E. coli 0157:H7 across the various temperature ranges.
13 130 here, as Dr. Phebus said, represents a rare cooked
14 steak. And you can see that we are looking at for the non-
15 intact steaks a log reduction of just over five logs. The
16 number on top is standard deviation, which was .8. For the
17 intact steak, it was right at five logs. And this 130
18 temperature is pretty much, I think, the lower limit in
19 terms of the thermal process required to control these
20 levels of E. coli 0157:H7, assuming that you are looking at
21 a five log reduction.

22 And even then, with those high standard
23 deviations, you are pretty much right at that limit. As we
24 move forward in temperature, 140, 150, 160, 170, we got a
25 six log reduction across the top. And even more

Heritage Reporting Corporation
(202) 628-4888

1 importantly, you can see that the variation is much less at
2 140 degrees and higher. So the data at 130 I'll explain in
3 a little bit more detail in a moment. But that is pretty
4 much the lower limit. Next.

5 Okay. Now this slide shows the target versus
6 final endpoint temperatures. And we had done some
7 preliminary work that suggested that the temperature
8 continues to climb quite a bit if you don't put it in ice
9 and slow that process down. And even with putting it in ice
10 and slowing down the temperature rise, there still is a
11 significant temperature increase. At 120, the actual
12 temperature crept up to 126 to 135, at 130, 137 to 142, and
13 so on. In practice, this would actually add to the
14 lethality of the process, of course, and even more so than
15 we are seeing here because in practice obviously you are not
16 going to put the steak in an ice bath. The temperature is
17 going to continue to climb after it is cooked. So we feel
18 that that would provide some additional lethality. Next.

19 Okay. Now at 130 degrees -- I put this up so that
20 you can see the difference in the three different
21 thicknesses. We had the 5 ounce, the 8 ounce, the 12 ounce
22 weight steaks. In the tenderized steaks, the log reduction
23 at 5 ounce was 5.5 plus or minus .9, the .9 being the
24 standard deviation; 8 ounce, 5.3 plus or minus 1.1; and for
25 12 ounce, 6.2 log reduction plus or minus .4. So relative

1 to the 12 ounce or thicker product, cooking it to the rare
2 temperature was quite sufficient to absolutely assure
3 effective control.

4 For the thinner products, the 5 ounce and 8 ounce,
5 if you factored in that standard deviation, you may not
6 always be achieving a five log reduction. This same trend
7 held true also for the non-tenderized steaks. So really the
8 issue at 130 is not to do with intact versus non-intact. It
9 is just that you are riding the lower control in that
10 relative to controlling E. coli 0157:H7. Next.

11 Okay. So this -- you can go on. That basically
12 just explains what I have just said. Okay. So in
13 considering the 130 degree question, which again is the most
14 rare temperature that was evaluated, it is important as the
15 agency moves forward with a risk assessment to consider what
16 constitutes a likely worse scenario contamination level,
17 then determine the margin of safety desired. If we use ten
18 to the three, for example, as the worst possible surface
19 contamination level, which I understand has been done in
20 other risk assessment studies, then you would actually need
21 a one log reduction to control the microbial population.
22 And then if you added a two log margin of safety, that would
23 put you at a 3D thermal process.

24 We are obviously well above that with the 130
25 degree cooked. But in terms of risk assessment, those

1 things really need to be defined. Another thing is that the
2 oven broiling method is what we are referring to when we
3 talk about this lethality. This is a method that provides
4 some consistency, and it may be useful to go back in the
5 future and look at other cooking methods as well to see
6 whether the same results are obtained.

7 Okay. If a five log reduction is what is
8 required, then the 130 or rare temperature is not going to
9 always provide a five log reduction because of that
10 variation, especially in the cuts that are thinner. In the
11 12 ounce or thicker cuts, that really -- it was actually
12 sufficient.

13 In summary, statistical evaluations of data were
14 based on target internal temperatures. At the lowest target
15 internal temperature of 120 and 130 degrees, the internal
16 temperature after removal from the oven rose considerably,
17 10 to 11 degrees Fahrenheit. Of course, as we mentioned,
18 this additional temperature rise actually results in a
19 greater log reduction, a greater lethality in the thermal
20 process, and would actually work to make the products even
21 safer. Next.

22 The 120 degrees temperature, which we did
23 basically just to establish the point where we are unable to
24 control, we saw a 3.2 log reduction in E. coli 0157:H7
25 populations with a large standard deviation 1.6 logs. For

Heritage Reporting Corporation
(202) 628-4888

1 the non-tenderized steaks, we had a 5.2 log reduction, with
2 a standard deviation of two logs. So clearly, 120 is too
3 low of a temperature to affect control. And even though we
4 did get the five log reduction at 130 degrees, the standard
5 deviations were considerable, up to 1.8 logs.

6 To assure the greatest margin of safety based on
7 the work that has been done to date, if steaks were cooked
8 to an internal temperature of 140 degrees, you would have
9 absolute assurance in all cases of control. At 130 degrees,
10 you would have control for the thicker steaks. It is still
11 an open question really about whether or not you could get
12 five logs, depending on how much increased lethality was
13 associated with the additional rise in temperature post-
14 cooking.

15 Some points I wanted to make just in general.
16 Meat safety, of course, is a function of the integrated
17 pathogen control measures throughout processing. And we
18 have talked about that all day. Validated anti-microbial
19 interventions during processing greatly decrease the
20 likelihood of even low levels of pathogens being present on
21 sub-primals destined for blade tenderization, decreasing the
22 level of process lethality required during cooking of
23 tenderized cuts.

24 So we really don't know just exactly what level of
25 control is necessary. I don't believe that it is five logs.

Heritage Reporting Corporation
(202) 628-4888

1 In all probability, a risk assessment would show a lower
2 requirement. But the data I have just showed you shows you
3 what is required to get the five logs. Importantly, I think
4 all the data shows that there is no difference in risk
5 between intact and non-intact steaks at cooking temperatures
6 ranging from rare to well-done, and also that both intact
7 and non-intact steaks are safe for consumers. And I think
8 this goes a long way to explaining why we haven't seen
9 epidemiology associated with this whole category of
10 products.

11 The detailed results of this study will be
12 submitted to FSIS during the comment period. And also we'll
13 be writing a scientific paper for submission to a peer
14 reviewed journal. Thank you.

15 MR. BILLY: Thank you very much. I would like to
16 open it up for comment now on the last couple of
17 presentations, sets of comments. Any questions or comments?

18 MR. DUGUAY: Mr. Billy, I have got a couple of
19 comments from -- I am Tony Duguay, Jac Pac Foods. My
20 company is the manufacturing segment of this industry, where
21 many, many products come in from our various supplies for
22 grinding, for steaking, for cooking.

23 In everything I have heard this morning, in all of
24 the information we have had over the past couple of months
25 on this issue, Jac Pac is looking -- and anyone in this

Heritage Reporting Corporation
(202) 628-4883